

Date: Thursday, 14/02/2008 1:48:32 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D2350		
Job Number	: 37457					
Estimate Number	: 10804					
P.O. Number	:		Part Number	: D2350		
This Issue	: 14/02/2008	S.O. No. :	Drawing Number	: RTN08-011		
Prsht Rev.	: NC		Project Number	:		
First Issue	: / /	Type : SMALL /MED FAB	Drawing Revision	:		
Previous Run	: 00015		Material	:		
Written By	:		Due Date	: 21/02/2008	Qty:	2 Um: Each
Checked & Approved By	:					
Comment	:					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP 108-02-14 (2)
2.0	D2350	Litter Tie-Down Assembly Comment: INSPECT WORK TO CURRENT STEP
3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1 Comment: HAND FINISHING RESOURCE #1 - Dis-assemble Qty 2 D2350 tie downs. Identify the hardware and keep for re-assembley. - Sand witha 320 grit to remove the defects in the powder coat finish -> 108-02-15 (X2) - Touch up , very nice and carefully, the affected area with alodine as per QSI 005->
4.0	QC5	INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1 Comment: HAND FINISHING RESOURCE #1 Powder coat white per QSI 005.

Date: Thursday, 14/02/2008 1:48:32 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D2350

Job Number: 37457

Part Number: D2350

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



5 08/02/19 (2)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

7.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

-Re-assemble as per drawing, using the original hardware.

EF 08/02/20 (2)

8.0 QC5

INSPECT WORK TO CURRENT STEP



Job 02-20 (2)

Comment: INSPECT WORK TO CURRENT STEP

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and stock with the new batch #.

Location: ST/85

CD 02/20 (2)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



(2)

Comment: FINAL INSPECTION/W/O RELEASE

DD 01/25

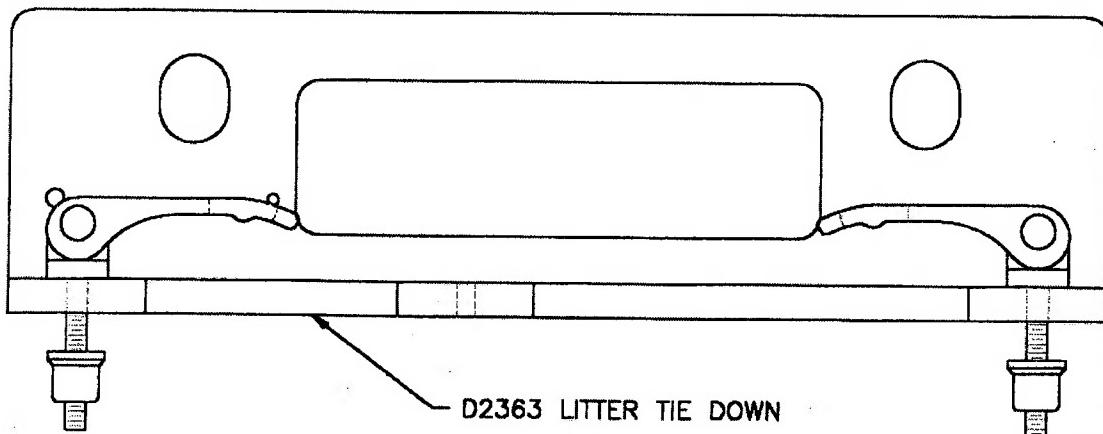
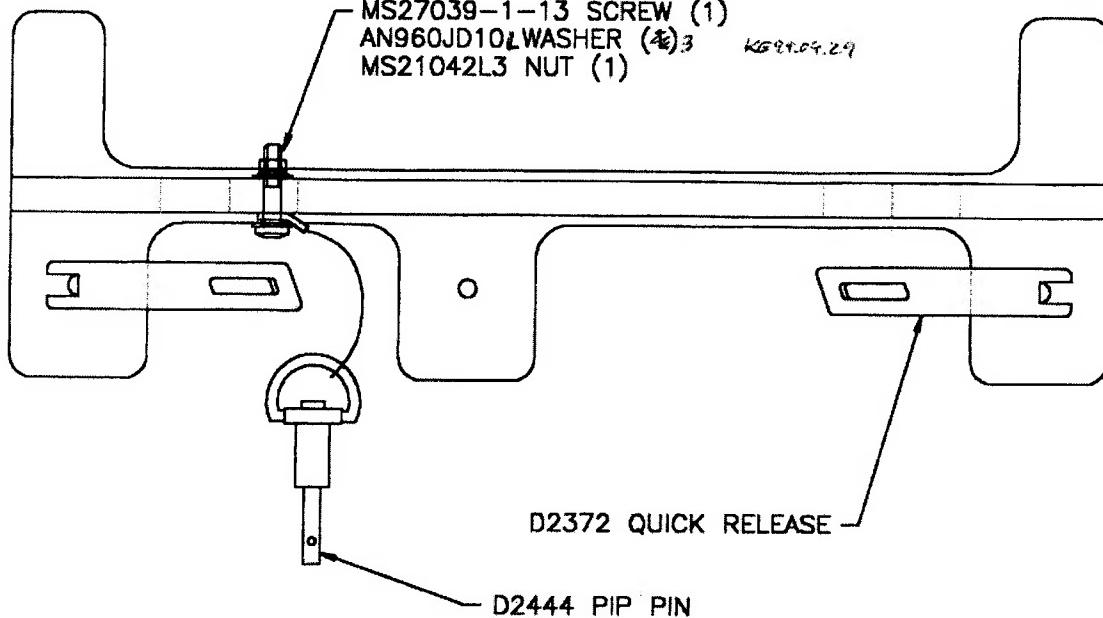
Job Completion



~ 2008/2/25 (2)

DART

DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BW</i>	APPROVED <i>J</i>	DRAWING NO. D2350
DATE 95:02:20		REV. B SHEET 2 OF 2 TITLE LITTER TIE DOWN ASSEMBLY SCALE

RELEASED
96 06 07

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *WFO 37457*